

PRODUCT OVERVIEW

RAL COLOURS — Innovation and Reliability. Worldwide.

MEMBERSHIPS











China National Coatings Industry Association



Deutsche Farbwissenschaftliche Gesellschaft



AWARDS















MORE INSPIRATION

now with 200 new trend colours

VERSATILE COLOUR SYSTEM

1,825 perfectly coordinated colours

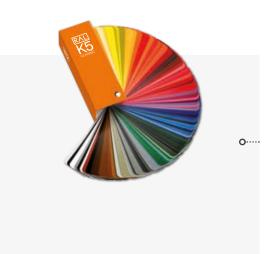
DESIGN PERSUASIVELY, Advise Successfully

9 design tools for professional colour advice

PROFESSIONAL Know-how in colour

4 design books – based on the RAL DESIGN SYSTEM plus

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The world's leading industrial colour collection

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RAL EFFECT

The innovative RAL EFFECT Colours

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RAL COLOURS

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RAL CLASSIC

THE WORLD'S LEADING INDUSTRIAL COLOUR COLLECTION

The RAL CLASSIC colour collection has for 90 years been indispensable in the clear communication of colours and a guarantee for obtaining exactly the same colours – worldwide.

Steel sculpture by world famous sculptor Anish Kapoor and star architect Cecil Balmond is London's Olympic landmark. The ArcelorMittal Orbit glows in RAL 3003 Ruby Red.





A design classic that is available in various colours. The picture shows a model in RAL 1004 Golden yellow.



Emergency exit signs have the colour RAL 6002 Leaf green.

APPLICATION EXAMPLES



Allmilmö – a leading premium brand manufacturer of high-quality kitchen furnishings – produces these kitchen models in RAL 1023 traffic yellow.



Thonet produces the S 43 cantilever chair by Mart Stam in 11 RAL colours.



RAL 840-HR

Primary standard with 213 RAL CLASSIC colours

- Semi matt
- ▶ A5-sized 14.8 x 21.0 cm
- ▶ Colour illustration A6-sized 10.5 x 14.8 cm
- Binding colour samples for colour matching and quality
- Including XYZ-values, colour distance from the original standard and reflectance curve
- ≥ Single cards available
- Inclusive protective box
- **■** Box format 20 cm x 25.5 cm x 27 cm



RAL 841-GL

Primary standard with 196 RAL CLASSIC colours

- ▶ High gloss •••••
- ► A5-sized 14.8 x 21.0 cm
- ▶ Colour illustration A6-sized 10.5 x 14.8 cm
- Binding colour samples for colour matching and quality control
- Including XYZ-values, colour distance from the original standard and reflectance curve
- **■** Single cards available
- ▶ Inclusive protective box
- **■** Box format 20 x 25.5 x 27 cm

RAL K1

Booklet with 213 RAL CLASSIC colours

- Booklet size 10.5 x 20.0 cm
- ≥ Colour illustration 5.2 x 1.5 cm
- Seven colours per page/ 14 colours at a glance
- ≥ Gloss



RAL K1 INDIVIDUAL

Personalised company imprint

For further information:

■ ral-individual@ral-ggmbh.com





RAL K5

Colour fan deck with 213 RAL CLASSIC colours

- U-shaped protective cover
- Full-page colour illustration 5.0 x 15.0 cm
- Well-suited for colour combinations and colour comparisons
- Semi matt or gloss
- In high quality protective cardboard packaging



RAL K5 INDIVIDUAL

Personalised company imprint

For further information:

■ ral-individual@ral-ggmbh.com

RAL K6

Ring binder with all 213 RAL CLASSIC colours

- ► A4-sized 21.0 x 29.7 cm
- Semi matt
- ≥ All 213 RAL CLASSIC colours available as single sheets



RAL K7

Colour fan deck with 213 RAL CLASSIC colours

- ► Fan deck size 5.0 x 15.0 cm
- **■** Colour illustration 2.0 x 5.0 cm
- ≥ 5 colours per page
- **≥** Gloss
- In high quality protective cardboard packaging
- For quick colour comparisons and overviews





RAL F9

Collection of German Bundeswehr camouflage colours

- A5-sized 14.8 x 21.0 cm, colour illustration A6-sized 10.5 x 14.8 cm
- Binding colour samples for colour matching and quality control
- With production and tolerance information from the German Bundeswehr

RAL K7 INDIVIDUAL

Personalised company imprint

For further information:

□ ral-individual@ral-ggmbh.com



RAL P1

The 100 most popular RAL CLASSIC colours as polypropylene colour plates in a protective case

- Binding colour sample for plastics in RAL CLASSIC colours
- ▶ Format 10.5 x 14.8 x 0.3 cm
- ► Three levels of thickness: 0.3 cm, 0.2 cm and 0.1 cm
- Three different surface textures: high gloss polished, VDI 24 and VDI 42
- Includes absolute values and colour distance from original plastic sample
- ▶ With reflectance curve
- ▶ Protective sleeve for each plastic plate



RAL P1 SINGLE PLATES

100 RAL CLASSIC colours

- Binding colour sample for plastics in RAL CLASSIC colours
- ► Format 10.5 x 14.8 x 0.3 cm
- ► Three levels of thickness: 0.3 cm, 0.2 cm and 0.1 cm
- Three different surface textures: high gloss polished, VDI 24 and VDI 42
- Includes absolute values and colour distance from original plastic sample
- With reflectance curve
- ▶ Protective sleeve for each plastic plate





RAL DESIGN SYSTEM plus

THE PLUS IN DESIGN FREEDOM

More design freedom for professional colour design – 200 new imaginative trendy colours in new RAL DESIGN SYSTEM plus.

BK Keramik – Central Saint Giles is the urban highlight in London's West End. For the façade designed by Renzo Piano, 140,000 ceramic elements were processed in six different colours: RAL 070 70 80, RAL 050 50 70, RAL 050 50 78, RAL 000 75 00, RAL 110 60 50 and RAL 7035 Light Grey.



APPLICATION EXAMPLES



The company LEICHT Küchen AG uses the colours from the RAL DESIGN SYSTEM plus. The colour Curcuma is RAL 070 60 60.



With its distinctive architecture and colours the RAL building has become a real feature in the Bonn region. It exudes what RAL stands for Innovation & Tradition. This is visible in the awnings in RAL DESIGN SYSTEM *plus* colours.



RAL D2

Colour fan deck with 1,825 RAL DESIGN SYSTEM *plus* colours in protective box

- ▶ Fan deck size 29.0 x 5.0 cm
- 225 colour pages with a total of 1,825 shades
- ▶ Colour field size 2.5 x 5.0 cm
- Gloss level of colours semi matt
- Every shade with auxiliary designations in German
- Additional fan deck with auxiliary designations in EN, FR, RU, ZN
 - Protective box covered with high quality, embossed glossy film



RAL D2 INDIVIDUAL

Personalised company imprint

For further information:

■ ral-individual@ral-ggmbh.com

RAL D3 COLOUR TOOLBOOK

Set with two ring binders, filled with removable colour chips in all 1,825 colour shades. Perfect for developing collages and colour communication

- Slipcase with two ring binders
- ▶ Format ring binder 38.2 x 45.0 cm
- Format slipcase 46.5 x 39.5 cm
- Content pages printed in 4-colours
- **≥** Colour chips in 4.0 x 3.5 cm format
- 3 removable chips per colour shade
- Colour chips printed on the rear with colour code and auxiliary designation in D / E
- Ring binder + slipcase covered with high quality, embossed glossy film
- With register to find specific colour shades quickly
- Gloss level of colour chips semi matt



RAL D4

Colour atlas with all 1,825 RAL DESIGN SYSTEM plus shades.

Representation per shade:

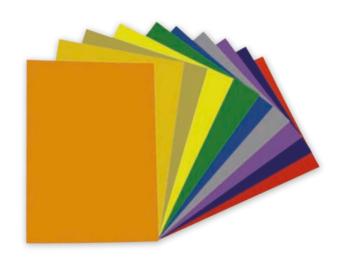
- Colours run from dark to light shades
- Simultaneous increasing saturation
- Slipcase with 1 ring binder
- Format ring binder 36.4 x 31.5 cm
- Format slipcase 37.7 x 32.6 cm
- Ring binder + slipcase covered with high quality, embossed glossy film
- ≥ 1,825 colour chips in 1.7 x 1.7 cm format
- Gloss level of colours semi matt
- With register to find specific colour shades quickly



RAL DESIGN SYSTEM plus SINGLE SHEET

Colour samples of all RAL DESIGN SYSTEM *plus* colours





DIN A6

- ▶ A6-sized 10.5 x 14.8 cm
- Semi matt

DIN A4

- ▶ A4-sized 21.0 x 29.7 cm
- Semi matt
- Available as complete set in ring binders



RAL D6

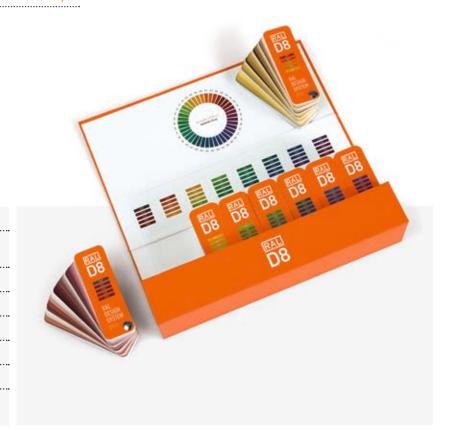
Box with 1,825 individual sheets

- Box Format 30 x 21 x 33 cm
- All 1,825 RAL DESIGN SYSTEM plus colour shades
- Clearly arranged according to the CIELab colour circle
- Colour sheets A6-sized 10.5 x 14.8 cm
- ▶ Perfect for developing colour collages and product design

RAL D8

Design box with 8 colour fan decks

- **■** Box format 28.0 x 11.5 x 6.5 cm
- CIELab colour circle on the inside cover
- ≥ 1,825 colours
- ► Fan deck size 3.2 x 10 cm
- Gloss level of colurs semi matt
- ▶ Clearly arranged system
- ≥ 5 shades per colour fan deck
- Box covered with high quality, embossed glossy film



RAL P2

200 RAL DESIGN SYSTEM plus polypropylene colour plates in two protective cases for innovative product and building design

- Binding colour sample for plastics in RAL DESIGN SYSTEM *plus* colours
- ≥ 160 opaque plates
- ≥ 40 transparent plates
- ▶ Format 10.5 x 14.8 x 0.3 cm
- ► Three levels of thickness: 0.3 cm, 0.2 cm and 0.1 cm
- Three different surface textures: high gloss polished, VDI 24, VDI 42
- Includes absolute values and colour distance from original plastic sample
- ▶ With reflectance curve
- ▶ Protective sleeve for each plastic plate





RAL P2 SINGLE PLATES

200 RAL DESIGN SYSTEM *plus* colours as plastic sample



- Binding colour sample for plastics in RAL DESIGN SYSTEM *plus* colours
- ► Format 10.5 x 14.8 x 0.3 cm
- Three levels of thickness: 0.3 cm, 0.2 cm and 0.1 cm
- Three different surface textures: high gloss polished, VDI 24 and VDI 42
- Includes absolute values and colour distance from original plastic sample
- ▶ With reflectance curve
- ▶ Protective sleeve for each plastic plate

COLOURS FOR MIND, BODY & SOUL

Colour psychology in practice

- ▶ Hard cover 2018 edition
- ≥ 24 adjectives from the fields of wellbeing, health and recuperation
- Coded in RAL DESIGN SYSTEM plus
- Scientifically researched
- 320 pages filled with inspirations for design in practice
- ≥ 760 colour illustrations
- With draft template to develop your own colour collections
- Bilingual: German / English
- Available in a bundle with colour fan decks
- ► Fan deck size: 8.7 x 19.7 cm semi matt



The book is also available in a bundle with a colour fan deck which includes the main shades related to the fields of well-being, health and recuperation. The 120 shades, also in the form of removable colour chips, represent the result of a scientific study which was translated into the colour language of the RAL DESIGN SYSTEM plus.







THE COLOUR DICTIONARY

The reference work for interior design, advertising, design and teaching

- 360 adjectives and their translation into colour compositions
- Displayed in RAL DESIGN SYSTEM plus colours
- ≥ 864 pages
- ▶ Approx. 20,000 illustrations
- ▶ Format: 24 x 26 cm, hard cover
- ▶ Bilingual: German / English
- Including a large poster

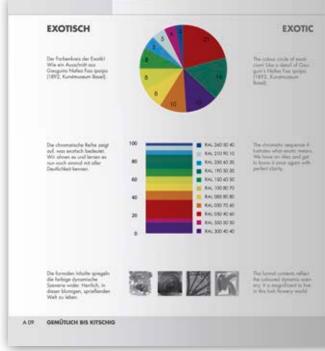


360 adjectives and their translation into colour compositions.

Envy is green, love is red... We all know the typical colour associations, but can a term really be expressed by one colour alone?

This volume adds a new dimension to the familiar rules of colour theory. Over 60 subjects produced mood boards for 360 adjectives for this purpose and then the author assigned them to their corresponding RAL DESIGN SYSTEM plus colours.

42 expressive collages for selected concepts clarify the effects of the colours when they are used in practice.



AUTOR PROFESSOR AXEL VENN

Axel Venn is held in international esteem as a colour, trend and aesthetics consultant. With many years of practice, he established the foundations for THE COLOUR DICTIONARY in which only RAL DESIGN SYSTEM *plus* colours are used. Professor Axel Venn is also the author of the books COLOUR MASTER, COLOURS FOR HOTELS and COLOURS FOR MIND, BODY AND SOUL, published by RAL.





COLOURS FOR HOTELS

The planning manual for designers in the hotel sector

- Adjectives with hotel reference, expressed in colour combinations
- Displayed in RAL DESIGN SYSTEM plus colours
- ≥ 416 pages
- Format: 24 x 26 cm, hard cover
- ▶ Bilingual: German / English
- ➤ With practically relevant design examples in hotels
- Template for colour combinations





Hotels want to be places of comfort and relaxation for their guests. Sincere hospitality and first class service are a part of this. An appealing hotel ambience in the right professional colour combination provides a warm welcome and a comforting atmosphere. For these purposes, RAL has become the publisher of the book COLOURS FOR HOTELS. The team of authors Corinna Kretschmar-Joehnk, interior designer (Jol Design), and Axel Venn, colour scientist, have written this unique and scientifically-based reference book for colour design and a high quality hotel ambience. The colours from the RAL DESIGN SYSTEM *plus* serve as a creative basis.

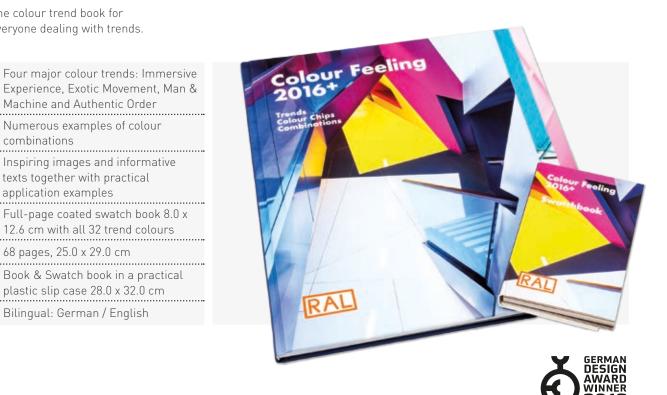




RAL COLOUR FEELING 2016+

The colour trend book for everyone dealing with trends.

- **►** Four major colour trends: Immersive Experience, Exotic Movement, Man & Machine and Authentic Order
- Numerous examples of colour combinations
- Inspiring images and informative texts together with practical application examples
- ▶ Full-page coated swatch book 8.0 x 12.6 cm with all 32 trend colours
- ≥ 68 pages, 25.0 x 29.0 cm
- **▶** Book & Swatch book in a practical plastic slip case 28.0 x 32.0 cm
- Bilingual: German / English





RAL COLOUR FEELING 2016+ contains inspiring design tips and pioneering application examples. Four trends with eight colours each show which colourful direction mainly architects, designers, interior architects and interior designers, but also everyone else, will be going in from 2016. The 32 colours are taken from the colour collections RAL CLASSIC and RAL EFFECT as well as the RAL DESIGN SYSTEM plus.



RAL EFFECT

THE INNOVATIVE EFFECT COLOURS

As a particular highlight, the RAL EFFECT colour collection contains 70 metallic colours that harmonise with the remaining 420 solid colours.

Miele – The geometry of the designer range hoods in the DA 7000 line is orientated on the ellipse. As a purpose-built variant, the top and bottom surfaces can be powder-coated in many RAL colours.



Roundboard is a small storage hotspot. For the coating of this piece of furniture, only RAL colours are applied, for example the RAL EFFECT colour shades RAL 120-2 (PAPER), RAL 690-1 (AZURE) and RAL 690-5 (PETROL).



APPLICATION EXAMPLES



Ferrari World Abu Dhabi – One of the largest metal roofs in the world was coated in RAL 9006.



Müller Möbelfabrikanten Mobile Line – Hand-crafted designer furniture made of metal, available in many RAL colours.

RAL E1

Primary standards of all 490 RAL EFFECT colours in a protective case



- 420 solid colours and 70 metallic colours
- Based on water-borne paint system
- ► A6-sized 10.5 x 14.8 cm
- ► Colour illustration 10.5 x 13.8 cm
- Binding colour samples for colour matching and quality control
- Solid colours semi matt
- ► Metallic colours high gloss



RAL E3

Colour fan deck with 490 RAL EFFECT colours

- ≥ 420 solid colours and 70 metallic colours
- Each page displays the metallic colour that harmonises with the six solid colours
- Solid colours based on water-borne paint system, metallic colours based on acrylic paint system
- ▶ Colour fan deck size 5.0 x 21.0 cm
- Solid colours 5.0 x 2.0 cm, metallic colours 5.0 x 3.8 cm
- ▶ Solid colours semi matt
- ▶ Metallic colours high gloss
- Also available with personalized company print



RAL E4

Colour fan deck with 70 Metallic RAL EFFECT colours

- Full-page colour illustration 5.0 x 13.0 cm
- ▶ High gloss
- Also available with personalised company print
 - ral-individual@ral-ggmbh.com





Colour samples of all 490 RAL EFFECT colours

- ≥ 420 solid colours and 70 metallic colours
- Solid colours semi matt, metallic colours high gloss
- ► A6-sized 10.5 x 14.8 cm



COLOUR MASTER

The inspiring, interactive design book with endless possibilities for creative people

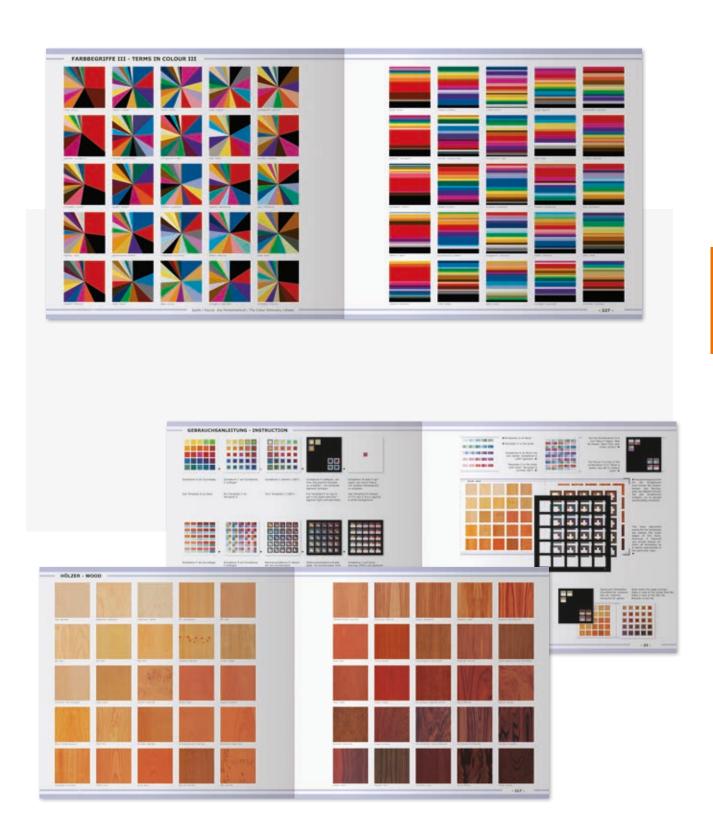
Book with RAL EFFECT E3 fan deck

- 328 pages of colourfulness in shapes, patterns and pictures
- ≥ 12 colour templates
- **■** Encoded in RAL EFFECT colours
- Format: 32.6 x 29.6 cm, hard cover
- Bilingual: German / English
- Every single page of the book represents an individual experimental field for endless possibilities
- Fundamental information about colour perception and various colour perception



On 328 pages, the book provides inspiration with different shapes and patterns for designers, architects, artists and other creative people. It is an experimental tool, filled with endless design opportunities. COLOUR MASTER provides colour and material images in front of graphical, scenic and art historical backgrounds.

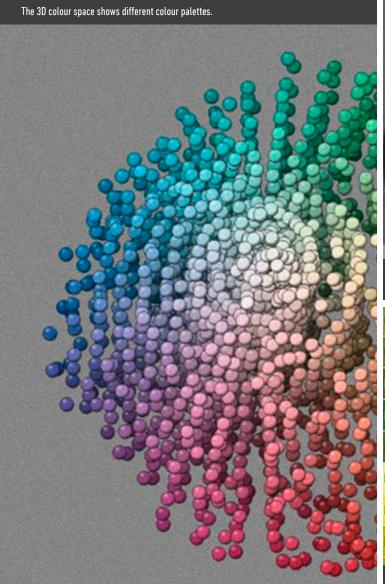
At the same time, it shows colours and shapes of the past and the future, such as the latest wallpaper art collections from contemporary designers, historical ornaments and décors, colours from fashion, sports, electronics, technology, music, but also colours of health and care, fabrics, woods, stones and surface products from interior construction and from surface design, also for the luxury sector.

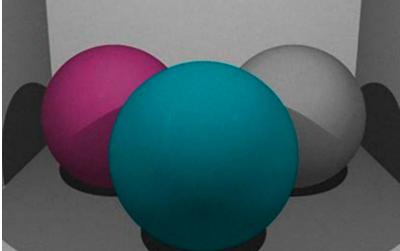


RAL DIGITAL

RAL COLOURS FOR THE COMPUTER

RAL DIGITAL products also open up the digital world of colours. The RAL DIGITAL 5.01 software contains all 2,528 RAL colours and allows you to navigate through the entire colour spectrum. All RAL colours can be exported and integrated into many well-known graphics and CAD programs.

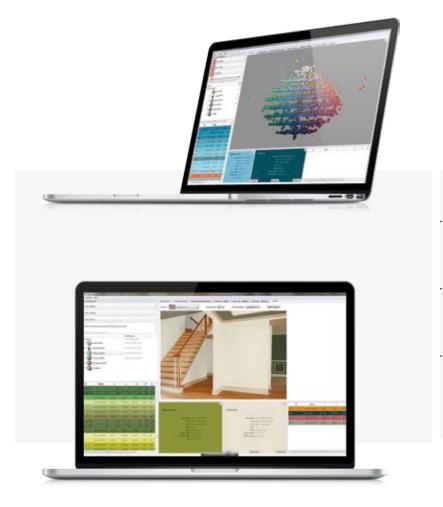




RAL DIGITAL 5.01 enables you to try out colours on images and 3D objects under different lighting conditions, as well as to colour your own images.

RAL E1 EFFECT	60,7254	-11,5464	34,0495	142	152
RAL EL EFFECT	51,6549	-9,20632	32,2807	122	127
RAL E1 EFFECT	43,5657	-14,7751	25,3688	89	109
RAL E1 EFFECT	42,6982	-21,761	27,4859	74	110
RAL EL EFFECT	46,0118	-16,6672	29,8187	93	116
RAL E1 EFFECT	90,624	-6,93984	32,9131	233	231
RAL E1 EFFECT	87,2065	-10,341	54,6095	225	223
RAL E1 EFFECT	72,756	-13,0308	75,1055	183	184

The RAL DIGITAL 5.01 software contains all 2,528 RAL colours.



Software for designers, architects, interior designers and anyone else who works creatively and professionally with colours. RAL DIGITAL enables:

- Navigation through the entire colour spectrum and the RAL colour space scale
- The perfect colour tone and harmonious colour combinations to be identified based on many different criteria and specifications
- The innovative depiction of colours in a movable 3D colour space
- The editing of image files: Your own images can be coloured, while colours from images can be analysed and recorded
- An image or colour to be viewed in different types of lighting thanks to the new, innovative light box

FROM NOVEMBER 2018

RAL DIGITAL

VERSION 5.01

Software with all 2,528 RAL colours for **Win** or **Mac**

- Contains RGB, HEX, CMYK, LAB, HLC and lightness values for all RAL colours
- Shows inspirational colour harmony recommendations based on monochromatic, adjacent, analogous and complimentary combinations
- Colour search: Find RAL colours based on matches to current commonly used collections or compared to colorimetric values
- Generate and store or export your own colour data for integration into many design and CAD programs, or simple text format for document or spreadsheet analysis

RAL colour palettes can be imported from the following programs among others:

- AutoCAD Colour Book (*.acb)
- Chromalyzer v1.x (*.txt)
- Corel (*.cpl)
- ≥ Excel (*.csv)
- ▶ Illustrator (*.ase)
- ▶ Palette Image (*.png)
- Jpeg Format (*.jpg)
- ▶ Photoshop (*aco)
- Windows Bitmap (*.bmp)
- ▶ Vector Works [RGB] (*.xml)
- Quark XPress (*.qcl)
- Nemetscheck (*.pal)

You can find a complete list at www.ral-colours.com

RAL COLORCATCH NANO

Colorimeter

- Features an integrated calibration system
- Magnifies an image six times and measures the colour from just a few pixels
- Shadows or dirt particles are eliminated during measurement
- Indicates RGB, Lab and CMYK as well as the reflectance values of most selected colour fan decks
- Additional colour collections can be purchased from within the app
- Contains all 2,528 colours

*RAL COLORCATCH NANO works together with:

- ► RAL iCOLOURS
- Download from the Apple Store (€ 8.99)
- **Download Google Play (€ 9.99)**





reddot design award winner 2017





The colorimeter RAL COLORCATCH NANO measures up to five colours at the same time, regardless of surface and material, and finds the corresponding RAL colour shade. The shade is shown with digital colour values and - using the app RAL iCOLOURS* – can be applied to an object directly and sent via email. During the colour measurement all non-dominating colour shades, shadows or dirt particles are eliminated automatically.









RAL iCOLOURS

The app with all RAL colours for **iOS**- and **Android** devices

- Contains all 2,528 RAL colours (from September 2018)
- As well as the corresponding LAB, sRGB, CMYK and LRV values

Should the building façade be Lemon Yellow or Sun Yellow? Strawberry Red in the living room? RAL iCOLOURS will show you what it looks like. With the app for iOS and Android devices, you can quickly and easily colour your photos in any RAL colour.

See everything in a new colour with RAL iCOLOURS in three simple steps:

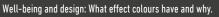
- Photograph an object
- Select the colour range RAL CLASSIC, RAL DESIGN SYSTEM plus or RAL EFFECT
- Transfer the selected colour shades into the photo

RAL ACADEMY

TRAINING AND DEVELOPMENT FOR COLOUR DESIGNERS

The seminars at the RAL ACADEMY on the subject of colour and colour design are aimed at all professional groups from the areas of architecture, design and trade who want to expand their knowledge of colour and be perceived by their customers as experts in this field.









Colour strategies and application.



Colour trends and environments: Trend marketing



RAL ACADEMY

- Training and development for professional colour users
- Workshops & seminars as well as shop and studio talks
- Getting to know and using RAL products
- Insights into colour design, theory & practical exercises
- Top-class speakers and course instructors

Specialists in colour design always keep their expertise up to date. RAL COLOURS is supporting them in this and connects modern scientific knowledge with long-term experience in training and development of colour designers at a very high level.

Through the close partnership with the Bergische Universität Wuppertal, Germany and the "Haus der Farbe" in Zurich, Switzerland, professional colour users are provided with the latest knowledge and benefit from decades of practical experience in theoretical and practical training about topics such as colour and light.

The courses range from one-day workshops and seminars to two-day workshops and shop and studio talks. Participants not only get to know and learn how to use the diverse world of RAL products but also gain profound insights into the world of colour design and connections between light and colour.

With the RAL ACADEMY events, the colour and design expertise of the participants will be expanded. At the same time, the academy will establish connections between different professional groups dealing with the topics of colour and colour design.

Further information about the topic of training and development at RAL COLOURS can be found at www.ral-akademie.de.

RAL COLOURS WORLDWIDE





EUROPE

DENMARK, NORWAY, SWEDEN, ICELAND, FAROE ISLANDS

Danatex Farvekort & Agentur Holmensvej 6 DK-3600 Frederikssund www.danatex.com

GERMAN

grafipress gmbh Gablonzer Straße 28a 76185 Karlsruhe www.grafipress.de

•••••

mode...information GmbH Pilgerstrasse 20

51491 Overath www.modeinfo.com

Muster-Schmidt

Verlagsgesellschaft mbH Schuhstraße 37154 Sudheim www.muster-schmidt.de

•••••

Schupp Musterkarten GmbH Blätteräcker 12 74523 Schwäbisch Hall-Sulzdorf www.schupp-musterkarten.de

FINLAND

Finnish Standards Association SFS

Malminkatu 34, FI-00100 Helsinki www.sfs.fi

Oy Mitaten Finland Ab Venevalkamantie 5 02700 Kauniainen Finland

FRANCE

Erichsen SARL 9, cours Manuel de Falla F-26000 Valence www.erichsen.fr

grafipress France 44 Rue Paul Barruel F-75015 Paris info@grafipress.fr

GREECE

Polymers & Colors S.A. 13 Naxou Str. - Thesi Fousa 19400 Koropi www.polymersandcolors.eu

•••••

UNITED KINGDOM

Color Confidence Spectrum Point 164 Clapgate Lane Birmingham B32 3DE Großbritannien

www.colorconfidence.com

Verivide Ltd.

Quartz Close, Warrens Business Park Enderby Leicester LE19 4 SG Großbritannien www.verivide.com

ITALY

Matherson SPA Via Olimpia 2 I-24030 Presezzo (Bergamo) www.matherson.com

CROATIA

UPI 2M PLUS d.o.o. Meduliceva 20 10000 Zagreb www.upi2mbooks.hr/

NETHERLANDS

TQC B.V. Molenbaan 19 2908LL Capelle aan den IJssel Niederlande www.tqc.eu

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CiD Trading Company BV Steenvoortseweg 2a 8181 NZ Heerde Niederlande

AUSTRIA

KABE FARBEN GesmbH

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POLAND

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